

DE156 Halogen Free Laminates and Prepregs

DE156 is a base material of type FR-4. The resin matrix is based on a modified epoxy resin; conventional E-glass-fabric is used for reinforcement. The requirements of flammability class V-0 as per UL 94 are met without addition of antimony compounds. Since this grade does not contain halogens, it displays greater thermal stability than a standard FR-4, as time to delamination (T260) measurements prove.

www.isola-group.com/products/DE156

ORDERING INFORMATION:

Contact your local sales representative or visit www.isola-group.com for further information.

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DE156 Data Sheet

Tg 155, Td 390
Dk 4.00, Df 0.02
/128

Features

- High Thermal Performance
 - ▶ Tg: 155°C (DSC)
 - ▶ Td: 390°C (TGA @ 5% wt loss)
 - ▶ Superior performance through multiple thermal excursions
 - ▶ Superior chemical and thermal resistance
 - ▶ Lower CTE from ambient to 288°C
- T260: 60 minutes
- T288: >10 minutes
- RoHS Compliant
- UV Blocking and AOI Compatible
 - ▶ UV blocking and enhanced fluorescence
 - ▶ Compatible with all AOI equipment, including laser-enhanced reflectance systems
- Core Material Standard Availability
 - ▶ Thickness: 0.002" (0.05 mm) to 0.060"/0.062" (1.5 mm)
 - ▶ Available in full size sheet or panel form
- Prepreg Standard Availability
 - ▶ Roll or panel form
 - ▶ Tooling of prepreg panels available
- Copper Foil Type Availability
 - ▶ Standard HTE Grade 3
 - ▶ RTF (Reverse Treat Foil)
- Copper Weights
 - ▶ ½, 1 and 2 oz (18, 35 and 70 µm) available
 - ▶ Heavier copper available upon request
 - ▶ Thinner copper foil available upon request
- Glass Fabric Availability
 - ▶ Standard E-glass
 - ▶ Square weave glass fabric available
- Industry Approvals
 - ▶ IPC-4101D WAM1 /128
 - ▶ UL - File Number E41625

DE156 Specifications

Property	Typical Values				
			Units	Test Method	
	Typical Value	Specification	Metric (English)	IPC-TM-650 (or as noted)	
Glass Transition Temperature (Tg) by DSC	155	150-200	°C	2.4.25	
Decomposition Temperature (Td) by TGA @ 5% weight loss	390	–	°C	ASTM D3850	
T260	60	–	Minutes	2.4.25	
T288	>10	–	Minutes	2.4.25	
CTE, Z-axis	A. Pre-Tg B. Post-Tg	AABUS –	ppm/°C	2.4.24	
CTE, X-, Y-axes	A. Pre-Tg B. Post-Tg	AABUS –	ppm/°C	2.4.24	
Z-axis Expansion (50-260°C)	2.8	–	%	2.4.24	
Thermal Conductivity	0.4	–	W/mK	ASTM D5930	
Thermal Stress 10 sec @ 288°C (550.4°F)	A. Unetched B. Etched	Pass Pass Visual	Rating	2.4.13.1	
Dk, Permittivity (Laminate & prepreg as laminated) Tested at 50% resin	A. @ 100 MHz (HP4285A)	4.05	5.4	2.5.5.3	
	B. @ 1 GHz (HP4291A)	4.01	–	2.5.5.9	
	C. @ 2 GHz (Bereskin Stripline)	4.00	–	2.5.5.5	
	D. @ 5 GHz (Bereskin Stripline)	3.97	–	2.5.5.5	
	E. @ 10 GHz (Bereskin Stripline)	–	–	2.5.5.5	
Df, Loss Tangent (Laminate & prepreg as laminated) Tested at 50% resin	A. @ 100 MHz (HP4285A)	0.0130	0.035	2.5.5.3	
	B. @ 1 GHz (HP4291A)	0.0161	–	2.5.5.9	
	C. @ 2 GHz (Bereskin Stripline)	0.0167	–	2.5.5.5	
	D. @ 5 GHz (Bereskin Stripline)	0.0172	–	2.5.5.5	
	E. @ 10 GHz (Bereskin Stripline)	0.0172	–	2.5.5.5	
Volume Resistivity	A. 96/35/90	5.0x10 ⁶	1.0x10 ⁶	MΩ-cm	2.5.17.1
	B. After moisture resistance	3.0x10 ⁷	–		
	C. At elevated temperature	2.8x10 ⁶	1.0x10 ³		
Surface Resistivity	A. 96/35/90	2.0x10 ³	1.0x10 ⁴	MΩ	2.5.17.1
	B. After moisture resistance	4.0x10 ⁶	–		
	C. At elevated temperature	1.0x10 ⁷	1.0x10 ³		
Dielectric Breakdown	60	40	kV	2.5.6	
Arc Resistance	115	60	Seconds	2.5.1	
Electric Strength (Laminate & prepreg as laminated)	36 (1500)	30 (750)	kV/mm (V/mil)	2.5.6.2	
Comparative Tracking Index (CTI)	–	–	Volts	UL-746A ASTM D3638	
Peel Strength	A. Low profile copper foil and very low profile – all copper weights >17 microns	7.0	4.0	lb/inch	2.4.8
	B. Standard profile copper	–	–		
	1. After thermal stress	8.0	4.5		
	2. At 125°C (257°F)	6.0	4.0		
	3. After process solutions	7.0	3.0	–	–
Flexural Strength	A. Lengthwise direction	89,500	–	lb/inch ²	2.4.4
	B. Crosswise direction	62,700	–		
Tensile Strength	A. Lengthwise direction	55,242	–	lb/inch ²	–
	B. Crosswise direction	39,335	–		
Young's Modulus	A. Grain direction	3677	–	ksi	ww
	B. Fill direction	3179	–		
Poisson's Ratio	A. Grain direction	0.175	–	–	xx
	B. Fill direction	0.143	–		
Moisture Absorption	0.1	–	%	2.6.2.1	
Flammability (Laminate & prepreg as laminated)	V-0	V-1	Rating	UL 94	
Max Operating Temperature	130	UL Cert	°C	–	

The data, while believed to be accurate and based on analytical methods considered to be reliable, is for information purposes only. Any sales of these products will be governed by the terms and conditions of the agreement under which they are sold.

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