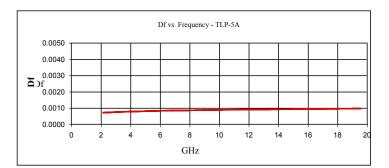


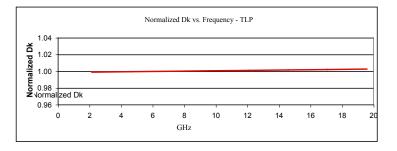
TLP Lowest Loss, High Volume Laminates

TLP laminates are constructed with a woven matrix of fiberglass fabric coated with PTFE that is more mechanically stable and has a more uniform dielectric constant than traditional nonwoven products. The exceptionally low dissipation factor extends the usefulness of this product to 35 GHz and above.

TLP laminates offer a cost effective solution for low loss antenna and radar applications. These laminates can be sheared, drilled, milled and plated using the accepted methods for PTFE/woven fiberglass laminates. The laminates are dimensionally stable and are resistant to the solvents and reagents used during fabrication.

Taconic is a world leader in RF laminates and high speed digital materials, offering a wide range of high frequency laminates and prepregs. These advanced materials are used in the fabrication of antennas, multilayer RF and high speed digital boards, interconnections and devices.





Benefits & Applications:

- Dimensionally Stable
- Low Loss
- High Peel Strength
- Low Moisture Absorption
- Uniform, Consistent Dk

Automotive Radar

- Low Loss Antennas
- Collision Avoidance Systems

TLP exceeds PIM requirements in PCBs of -153 dBc (measured between 880 and 960 MHz, between 1710 and 1880 MHz and between 1920 and 2170 MHz at 20 W power) with CL1/CL1 cladding when processed with today's state-of-the-art processes and process parameters.



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An ISO 9001 Registered Company www.taconic-add.com Commercial and Government Entity (CAGE) Code: 1C6Q9

TLP Lowest Loss, High Volume Laminates

TLP Typical Values						
Property	Test Method	Unit	Value	Unit	Value	
Dk @ 10 GHz	IPC-650 2.5.5.5		2.17 - 2.33 +/-0.03		2.17 - 2.33 +/-0.03	
Df @ 10 GHz	IPC-650 2.5.5.5		0.0009		0.0009	
Moisture Absorption	IPC-650 2.6.2.1	%	< 0.02	%	< 0.02	
Dielectric Breakdown	IPC-650 2.5.6	Kv	>60	Kv	>60	
Volume Resistivity	IPC-650 2.5.17.1	Mohms/cm	107	Mohms/cm	107	
Surface Resistivity	IPC-650 2.5.17.1	Mohms	107	Mohms	107	
Arc Resistance	IPC-650 2.5.1	seconds	>180	seconds	>180	
Flex strength (MD)	IPC-650 2.4.4	lbs./inch	>12,000	N/mm ²	>83	
Flex strength (CD)	IPC-650 2.4.4	lbs./inch	>10,000	N/mm ²	>69	
Peel Strength (CH)	IPC-650 2.4.8	lbs./linear inch	10.0	N/mm	1.75	
T _d (2% Wt. Loss)	IPC-650-2.4.24.6 (TGA)	°F	>932	°C	>500	
Melt Point		°F	620	°C	327	
Thermal Conductivity	ASTM F 433	W/M*K	0.22	W/M*K	0.22	
CTE (X-Y axis)	ASTM D 3386 (TMA)	ppm/°C	20	ppm/°C	20	
CTE (Z axis)	ASTM D 3386 (TMA)	ppm/°C	280	ppm/°C	280	

Designation	Dk
TLP-5A	2.17 +/-0.03
TLP-5	2.20 +/- 0.03
TLP-3	2.33 +/- 0.03

Typical Thicknesses ¹				
Inches	mm			
0.0050	0.13			
0.0100	0.25			
0.0200	0.51			
0.0310	0.78			

Available Sheet Sizes ² Inches mm				
12 x 18	304 x 457			
16 x 18	406 x 457			
18 x 24	457 x 610			
16 x 36	406 x 914			
24 x 36	610 x 914			
18 x 48	457 x 1220			

¹Other thicknesses may be available. Please call for information. ²Our standard sheet size is 36" x 48" (457 mm x 610 mm). Please contact our customer service department for availability of other sizes.

Please see our Product Selector Guide for information on available copper cladding.

An example of our part number is: TLP-005-CVH/CVH - $18"\,x\,24"$ (457 mm x 610 mm)



All reported values are typical and should not be used for specification purposes. In all instances, the user shall determine 9/13 suitability in any given application.