

PRODUCT SAFETY DATA SHEET ACCORDING TO EEC/91/155 RULES					
PRODUCT:	ISSUE DATE: 01/09/2011				
COBRITHERM	VERSION: 1 DATE 01/08/2011				
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1. PRODUCT AND COMPANY DATA

PRODUCT NAME (OR TRADE NAME): COBRITHERM HTC ----

PRODUCT ESCRIPTION:

Rigid laminate cladded one side with thick aluminium, and ED copper foil in the other side. With a proprietary formulated epoxy ceramic resin and epoxy-glass pre-preg bonding layer modified to enhance thermal conductivity. Mainly intended for SMD technologies.

COMPANY ADDRESS:

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2. CHEMICAL COMPOSITION. DATA ON COMPONENTS

Roughly percentage excluding copper:

1% Glass cloth

4% Epoxy resin

Copper and aluminum content in standard laminate 1.6mm (1500/130/35) are around 6 and 89% respectively.

DANGEROUS COMPONENTS:

DANGER CLASS:

SAFETY PHRASES:

3. HAZARDS IDENTIFICATION

None

4. FIRST AID MEASURES

Not applicable

5. FIRE FIGHTING MEASURES

All the available fire-extinguishing systems could be used. The material is rated as fire resistant. In the event of fire, cautions must be taken with the fumes. Heavy fumes containing phenols and formaldehyde will be released at temperatures higher than 300°C

6. MEASURES IN CASE OF SPILLAGE

Not applicable

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7. HANDLING AND STORAGE	
Can be storage in any indoor clima conditions.	
8. PERSONAL PROTECTION AND I	LIMITS OF EXPOSURE
INHALATION:	
THRESHOLD LIMIT VALUE: Not applicable	
Work in good ventilated rooms during machir	ning or heating processes.
Provider of dust safety suction systems durin	g machining processes.
Use personnel dust mask in systemic or prole	onged dust exposures.
EYES: Not applicable	
SKIN AND HANDS: Not applicable	
GENERAL HYGIENIC RECOMMENDED RULES	
Keep working clothes clean of dust, by some	
Wash the hands before eat or drink during w	orking breaks.
9. PHYSICAL AND CHEMICAL PRO	PERTIES
NATURE: Solid, polymeric matrix	
COLOR: White	
ODOR: None	
SPECIFIC GRAVITY: 2.7 kg/cm ³	(bulk mass)
SOLUBILITY IN WATER: insoluble	
IGNITION POINT: >250°C	
THERMOL DECOMPOSITION FUMES: See	paragraph 5
10.STABILITY AND REACTIVITY	
The product is stable and unreactive in the norma	l storage and process conditions.
11.TOXICOLOGICAL INFORMATION	N
N/A	_
12.ECOLOGICAL INFORMATION	
The product is not easily biodegradable	
13.DISPOSAL CONSIDERATIONS	
WASTE DISPOSAL	

Material could be disposed in underground allowed sites. Because of its glass content the incineration could be only done in appropriate plants. The product is free from dibenzodioxines and dibenzofuranes precursor components. Checking of the local environmental regulations is strongly recommended.

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14. TRANSPORT REQUIREMENTS

None

15. REGULATORY INFORMATION

N/A

16.OTHER INFORMATION

International standards covering the product.

EN 60249-1

IPC-TM 650 METAL CLAD LAMINATE